

1. LET OP? VOLGORDE VAN SAMENBOLW.
2. P. POS.109 LAGEN IN POS.105-106 OF 107.
3. P. POS.111 LAGEN AAN POS.101-102OF 103.
4. P. POS.113 LAGEN AAN POS.105-106-107 AAN POS.101-102-103.
5. 4. HET AANBRENGEN VAN DE RUBBER RINGEN AAN POS.104.
6. 5. LAGEN VAN DE SAMENGESTELDE RINGEN EN BUITEN POFEN RESP. 105-106-107 EN 101-102-103 AAN POS.108EN 109.

In deze tekening werden gebruikt:

Pos. nr. 101 ^{1/4} 113

Las nr.

Ware grootte nr. 104-108-109-111-112

Knoop nr. _____

Uitslag nr.

Pijpbrandmachine invoer form. nr.

Invoerformulier stuklijst nr. 1 - 1

Boutenlijst nr.

MAT. KWAL. FE 510 D VLGS. EURONORM 25-72

PLAAT 50 EN 60 VOOR HET LASSEN U.S.
ONDERZOEKEN LVN IAMEILAR TEARING

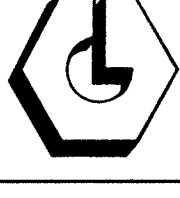
1.1.1. HET TE VULCANISEREN RUBBER DIENEN
DE SCHERPE KANTEN AAN DE STALEN PYPEN
GERONDEN TE WORDEN

GATEN PATROON VOOR POS. 104
OVERNEMEN VAN MAL VOOR EINDHAR
MAL VOOR GEBRUIK CONTROLEREN OP
MAATVOERING

C	OPMERKING GEWUZZELD	24.3	6.V.
B	ALS GENOTENDE	19.8	6.V.
A	FABRIEKS KLAAR DEMARKT	25.8	6.V.
REV	OMSCH. V. D. WUZZING	D.D.	PAR

DEZE TREKING MAG ZONDER ONZE
SCHAFFTELING TOESTEMMING NIET GEOPHOED
WORDEN. NIET ALLE KLAAR
WORDEN GEGEVEN

OPPERVLANTBEBANDELING

[illegible]

GROOTINT B.V.
DE GROOT CONSTRUCTIE BV



KON FABR. PENN & BAUDUIN BV
ZWJNDRECHT

	DATUM	PARAAF	SCHAAI
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GET	SETPOINT	TEMPERATURE	SPRING/SHRINK
GET	16-4-84	G.VALK.	1:10
GECONTR.			1:5

BESTELLER
RYKSWATERSTAAT
DIRECTIE BOUWEN

WERK	

S - 5⁷/11 - P-106

ZYAANSLAG

ORDER	29142	TEK NR	106
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REV.	A	B	C				
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TYPE 330 (48x)

FRONT VIEW: The component has a total width of 750 mm and a height of 475 ± 1 mm. It features two vertical sections, each 460 mm wide, separated by a 40 mm gap. The top flange is 60 mm thick. Dimensions include 475 ± 1, 460, 40, 60, 43, 107, 105, 107, 105, 107, 43, 60, 40, 460, 475 ± 1.

TOP VIEW: The component has a rectangular footprint of 850 mm by 950 mm. It shows two circular openings, each with a diameter of 419 mm. The distance between the centers of the circles is 331 mm. The overall dimensions are 850 mm by 950 mm. Dimensions include 850, 950, 419, 331, 419, 850, 950.

DETAILS: Two circular details are shown, labeled P.108 and P.109, indicating specific features or welds.

MATERIAL: NORTH 90L

WELDING SYMBOLS: Various symbols are present, including a triangle symbol and a circle symbol, indicating different types of welds or joints.

REFERENCES: P.108, P.109, P.107, P.106, P.105, P.104, P.103, P.102, P.101, P.100, P.99, P.98, P.97, P.96, P.95, P.94, P.93, P.92, P.91, P.90, P.89, P.88, P.87, P.86, P.85, P.84, P.83, P.82, P.81, P.80, P.79, P.78, P.77, P.76, P.75, P.74, P.73, P.72, P.71, P.70, P.69, P.68, P.67, P.66, P.65, P.64, P.63, P.62, P.61, P.60, P.59, P.58, P.57, P.56, P.55, P.54, P.53, P.52, P.51, P.50, P.49, P.48, P.47, P.46, P.45, P.44, P.43, P.42, P.41, P.40, P.39, P.38, P.37, P.36, P.35, P.34, P.33, P.32, P.31, P.30, P.29, P.28, P.27, P.26, P.25, P.24, P.23, P.22, P.21, P.20, P.19, P.18, P.17, P.16, P.15, P.14, P.13, P.12, P.11, P.10, P.9, P.8, P.7, P.6, P.5, P.4, P.3, P.2, P.1, P.0.

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The technical drawing consists of three main views:

- Top View (Left):** Shows two circular features within an octagonal boundary. The outer boundary has chamfers labeled "R0.5". A dimension line indicates a distance of "447 ± 1" between the centers of the two circles. A label "P.109" points to the left circle.
- Front View (Right):** Shows the profile of the part. It includes a vertical dimension of "147" and a horizontal dimension of "300". A label "P.108" points to the right edge. A note "LASERS BUITEN DE TOLERANTIE WEGSLIPEN" (Laser cut outside tolerance, grind away) points to a specific area.
- Side View (Bottom):** Shows the side profile of the part. It includes a vertical dimension of "147" and a horizontal dimension of "300". A label "P.107" points to the bottom edge. A note "LASERS BUITEN DE TOLERANTIE WEGSLIPEN" points to a specific area.

Additional details include:

- A section line "A-A" at the top right.
- A label "POS. 107 OF 108" pointing to the top view.
- A label "MAX. Ø 5" pointing to the top view.
- A label "DETAIL 2" pointing to a specific feature on the top view.
- A label "NOMINAL" pointing to the top view.
- A label "P.106" pointing to the front view.
- A label "P.105" pointing to the side view.
- A label "P.104" pointing to the top view.
- A label "P.103" pointing to the front view.
- A label "P.102" pointing to the side view.
- A label "P.101" pointing to the top view.
- A label "P.100" pointing to the front view.
- A label "P.99" pointing to the side view.
- A label "P.98" pointing to the top view.
- A label "P.97" pointing to the front view.
- A label "P.96" pointing to the side view.
- A label "P.95" pointing to the top view.
- A label "P.94" pointing to the front view.
- A label "P.93" pointing to the side view.
- A label "P.92" pointing to the top view.
- A label "P.91" pointing to the front view.
- A label "P.90" pointing to the side view.
- A label "P.89" pointing to the top view.
- A label "P.88" pointing to the front view.
- A label "P.87" pointing to the side view.
- A label "P.86" pointing to the top view.
- A label "P.85" pointing to the front view.
- A label "P.84" pointing to the side view.
- A label "P.83" pointing to the top view.
- A label "P.82" pointing to the front view.
- A label "P.81" pointing to the side view.
- A label "P.80" pointing to the top view.
- A label "P.79" pointing to the front view.
- A label "P.78" pointing to the side view.
- A label "P.77" pointing to the top view.
- A label "P.76" pointing to the front view.
- A label "P.75" pointing to the side view.
- A label "P.74" pointing to the top view.
- A label "P.73" pointing to the front view.
- A label "P.72" pointing to the side view.
- A label "P.71" pointing to the top view.
- A label "P.70" pointing to the front view.
- A label "P.69" pointing to the side view.
- A label "P.68" pointing to the top view.
- A label "P.67" pointing to the front view.
- A label "P.66" pointing to the side view.
- A label "P.65" pointing to the top view.
- A label "P.64" pointing to the front view.
- A label "P.63" pointing to the side view.
- A label "P.62" pointing to the top view.
- A label "P.61" pointing to the front view.
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- A label "P.59" pointing to the top view.
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- A label "P.52" pointing to the front view.
- A label "P.51" pointing to the side view.
- A label "P.50" pointing to the top view.
- A label "P.49" pointing to the front view.
- A label "P.48" pointing to the side view.
- A label "P.47" pointing to the top view.
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- A label "P.45" pointing to the side view.
- A label "P.44" pointing to the top view.
- A label "P.43" pointing to the front view.
- A label "P.42" pointing to the side view.
- A label "P.41" pointing to the top view.
- A label "P.40" pointing to the front view.
- A label "P.39" pointing to the side view.
- A label "P.38" pointing to the top view.
- A label "P.37" pointing to the front view.
- A label "P.36" pointing to the side view.
- A label "P.35" pointing to the top view.
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- A label "P.33" pointing to the side view.
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- A label "P.27" pointing to the side view.
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- A label "P.25" pointing to the front view.
- A label "P.24" pointing to the side view.
- A label "P.23" pointing to the top view.
- A label "P.22" pointing to the front view.
- A label "P.21" pointing to the side view.
- A label "P.20" pointing to the top view.
- A label "P.19" pointing to the front view.
- A label "P.18" pointing to the side view.
- A label "P.17" pointing to the top view.
- A label "P.16" pointing to the front view.
- A label "P.15" pointing to the side view.
- A label "P.14" pointing to the top view.
- A label "P.13" pointing to the front view.
- A label "P.12" pointing to the side view.
- A label "P.11" pointing to the top view.
- A label "P.10" pointing to the front view.
- A label "P.9" pointing to the side view.
- A label "P.8" pointing to the top view.
- A label "P.7" pointing to the front view.
- A label "P.6" pointing to the side view.
- A label "P.5" pointing to the top view.
- A label "P.4" pointing to the front view.
- A label "P.3" pointing to the side view.
- A label "P.2" pointing to the top view.
- A label "P.1" pointing to the front view.

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Technical drawing of a mechanical part, likely a pump housing, showing a front view and a top view.

Front View (Left):

- Overall width: 400
- Internal width: 395
- Central hole diameter: $\phi 108$
- Top view shows a circular flange with a diameter of 400 and a central hole of diameter 108.

Top View (Right):

- Overall width: 400
- Internal width: 395
- Central hole diameter: $\phi 108$

Labels and Dimensions:

- TYPE 265 (58x)
- Scale: 1:1
- Part name: Pump housing
- Part name: Pump housing

Technical drawing of a door frame with dimensions and annotations:

- Dimensions:**
 - Overall width: 1750
 - Overall height: 1025
 - Inner width: 1119.95 = 1095
 - Inner height: 837.5
 - Side panel width: 250
 - Top panel width: 750
 - Bottom panel width: 885
 - Bottom panel height: 837.5
- Annotations:**
 - Top left: $P. 400 \times 43$ L. 6.1150
 - Top right: $P. 110$
 - Bottom left: $P. 450 \times 50$ L. 6.1250
 - Bottom right: $P. 108$
 - Center: $W.G.R. GRTEN OVERNEMEN VAN R.S. 110$
 - Bottom center: $R.S. 500$
- Door Frame Details:**
 - The door frame is shown with a central opening and side panels.
 - The door is indicated by a dashed line and an arrow pointing to the center.
 - The door is labeled **DOORSNEDE A** (Door Section A).

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